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D4775-1
Job Sheet 185701



Part No: D4775-1

Job Qty: 20 ea

Part Name: Strut Tube



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEET 2 IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP REV:B 13.09.26 AS PER REV.B
DD VERF:JLM IPP REV:C 14.01.10 AS PER REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Machining-3		
100	Doosan	20 pcs	11/9/18	11/9/18	0.45	8.81	Doosan		
110	QC	20 pcs	11/9/18	11/9/18	0.00	0.00	QC2 Machining-3		
120	QC	20 pcs	11/9/18	11/9/18	0.00	0.00	QC8 Machining-3		
130	HandFinish	20 pcs	11/9/18	11/9/18	0.00	0.70	HandFinish1		
140	QC	20 pcs	11/9/18	11/9/18	0.00	0.00	QC7-4		
150	Powdercoat	20 pcs	11/9/18	11/9/18	0.00	0.31	Powdercoat1		
155	QC	20 pcs	11/9/18	11/9/18	0.00	0.00	QC3		
160	Packaging	20 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3-2		
170	QC21-SA	20 Ea	11/9/18	11/9/18	0.00	0.00	QC21		

Part Op 100 - 1- Turn as per Folio FB166 Rev: & Dwg D4775 Rev: 2- Tap for 3/8-24 Helical insert check with GO

Descriptions: NO GO gauge 3

1138951 150 - START TIME: 8:00 TEMP: 320° FINISH: 8:30

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T0.625W.125	6061-T6 Round Tube 0.625 X.125W	21.8000 ft (1.09 ea)	90-Start up Operation	5/265774 IX 5115856/233

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T0.625W.125	22	26	0

Part Specifications

Specifications could not be found.

QA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					

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Container No: S131165



Part: D4775-1

Job No: 185701

Serial No/Batch: S131165

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/24/18